

Figure 1

106040-40542860

TOP SECRET

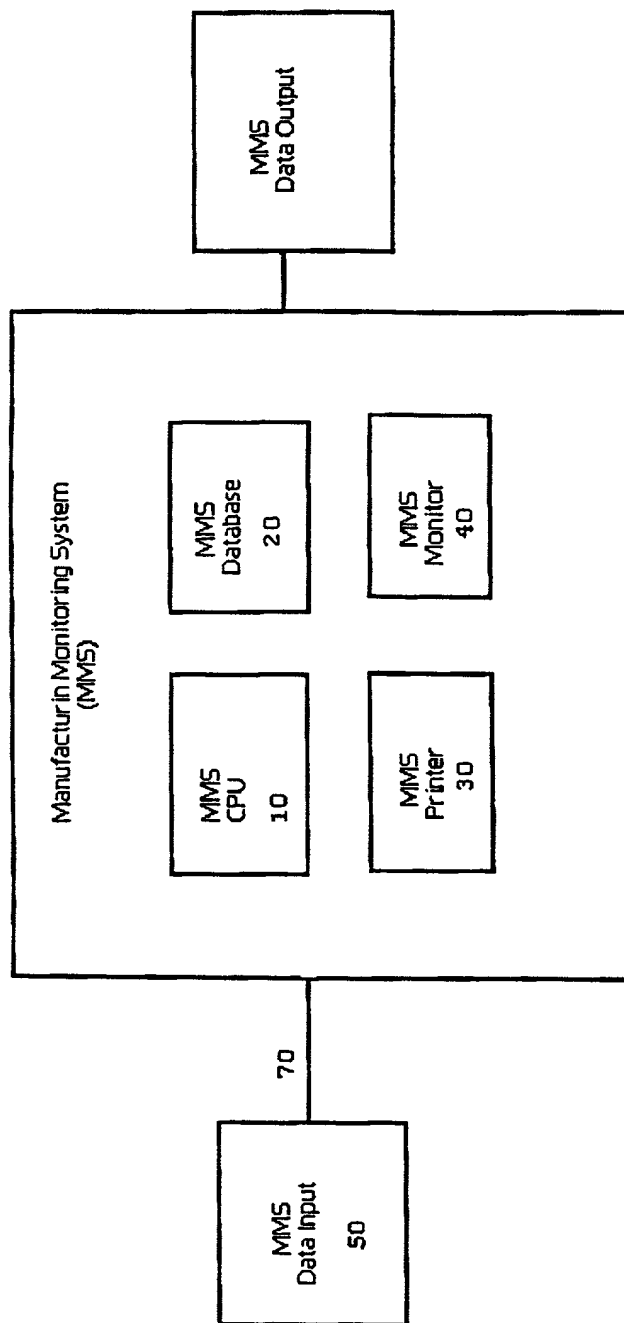


Figure 2

TOP SECRET

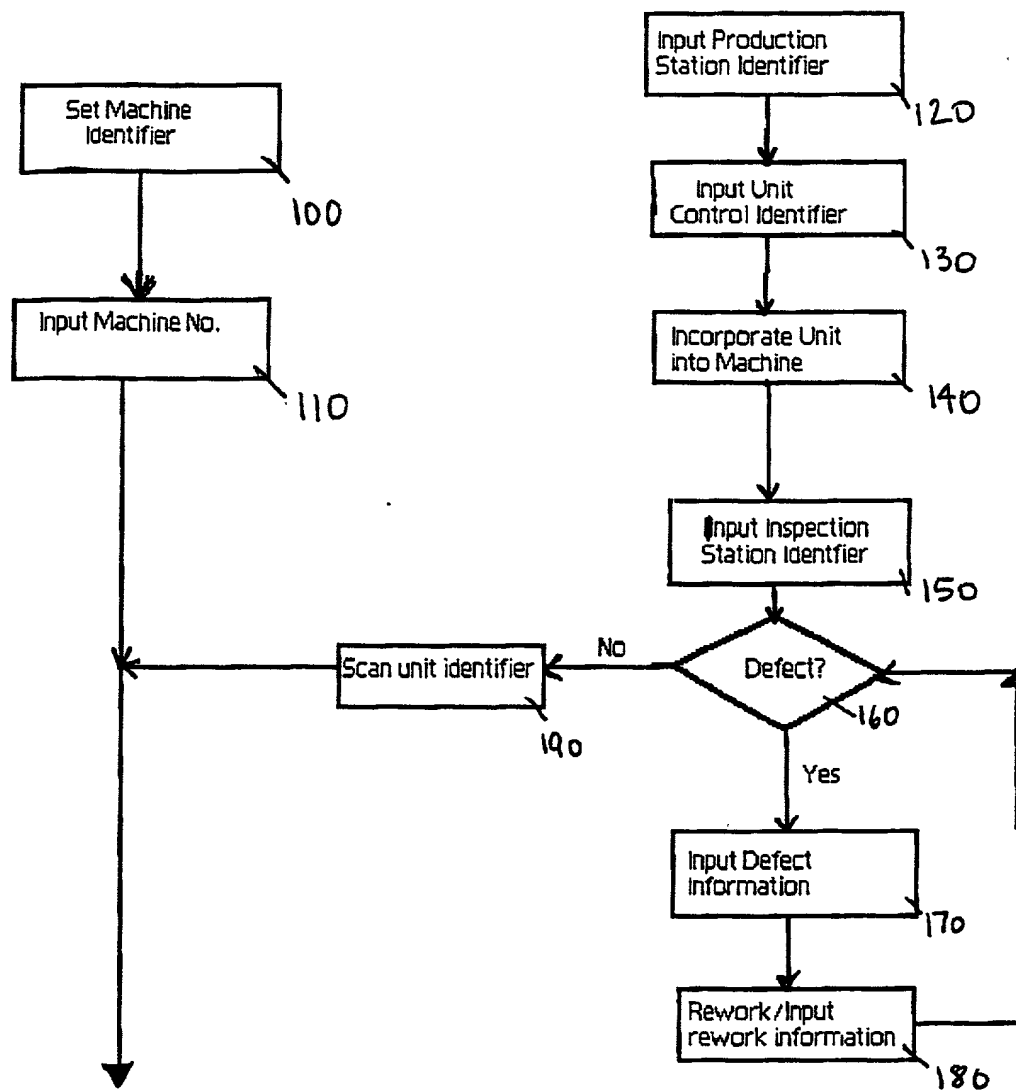


Figure 3

192

Serial No

Machine No 2299110016

Date 5/31/00 **Month** May-00

Print Out Traveler

QA Insp. Name

Alicia - 00073
Ellen - 02120
Em - 01945
Heriberta - 00369
Rita - 00406
Rosa - 02365
Socorro - 00461
Victor - 04508

Inspection Date

Log on

Log off

List All QA Insp. Mach.

List All QA defect

Exit

198

Insp Station

Defect

Grade

Repair

Employee #

Defect Time

Responsible

Inspection Name

Inspection Date

193

194

195

197

196

199

Figure 3A

120V-60Hz

Traveler - Machine Record

Ricoh
Aficio 650

[illegible]

Figure 4

106020 205/2860

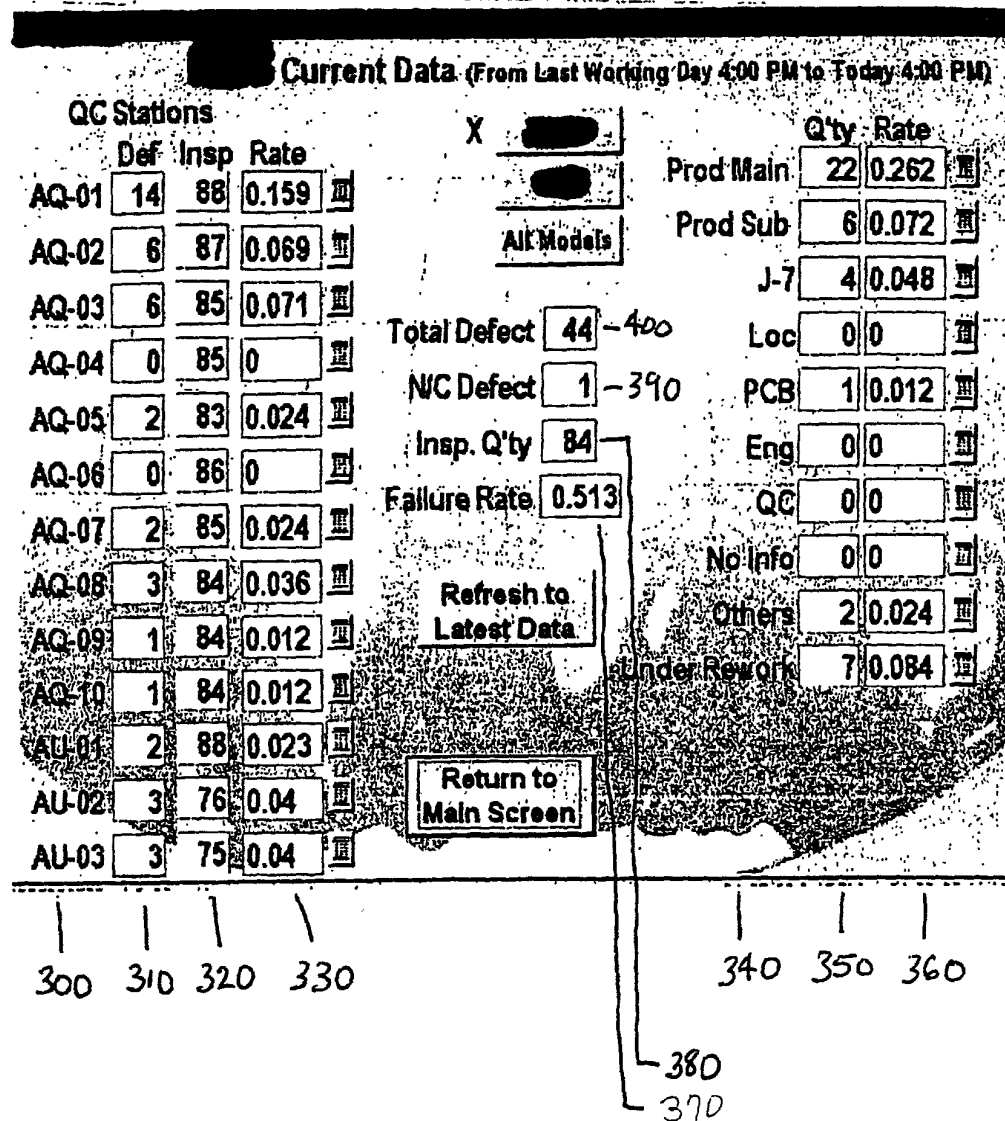


Figure 5

400 410 420 430 440 450 460

Machine No.	Inst. S/N	Defect	Repair	Restored	Prod.	Detect Line
9350050200	AQ-01	Disch on (2) pwr. real mach. fan	Connected	PROD	AE-10	5/30/00 7:55:35 AM
9350050169	AQ-01	Disch on (273): Paper bank board	Connected the connector	PROD	AE-07	5/25/00 4:53:37 PM
9350050177	AQ-01	Harness out of the saddle: per side mach/bater	Put into the clamp	PROD	AE-02	5/25/00 4:03:44 PM
9350050254	AQ-01	Incomplete locked: Ferrite Core	Assy closed (female)	PROD	AC LINE	5/30/00 2:01:58 PM
9350050238	AQ-01	Loose rivet: paper bank frame	Retighten	PROD	AW LINE	5/30/00 12:50:26 PM
9350050220	AQ-01	M/M Duct fan	Remounted	PROD	AC-05	5/30/00 10:01:01 AM
9370050011	AQ-01	M/S ferrite: power cond				5/30/00 3:32:19 PM
9350050252	AQ-01	M/S screw: Duct fan				5/30/00 3:24:30 PM
9350050252	AQ-01	M/S screw: Duct fan (1)	Installed (SCREW)	PROD	AG-01	5/30/00 1:25:52 PM
9350050202	AQ-01	M/S screw: Duct fan (1)	Installed the screws	PROD	AE-11	5/30/00 8:11:51 AM
9350050248	AQ-01	M/S torx: recycle bkt. Screws on real side	PTA #9 error (installed the saddles)	PROD	AE-02	5/30/00 1:01:58 PM
9350050243	AQ-01	Mis-routed black har.: Power supply	Assy put correct position (harness)	PROD	AE LINE	5/30/00 12:37:00 PM
9350050177	AQ-01	No display: operation panel	Replace BICU replaced	J-7		5/25/00 4:04:24 PM
9350050233	AQ-01	No display: operation panel	Replace scanner PCB	J-7		5/30/00 11:12:52 AM
9350050209	AQ-01	No power: machine	BICU CN-301 distorted (corrected) Err	PROD	AE-10	5/30/00 8:24:40 AM
9350050205	AQ-01	SC 365 light stay on	Replaced BICU pcb	J-7		5/30/00 8:24:02 AM

Figure 6

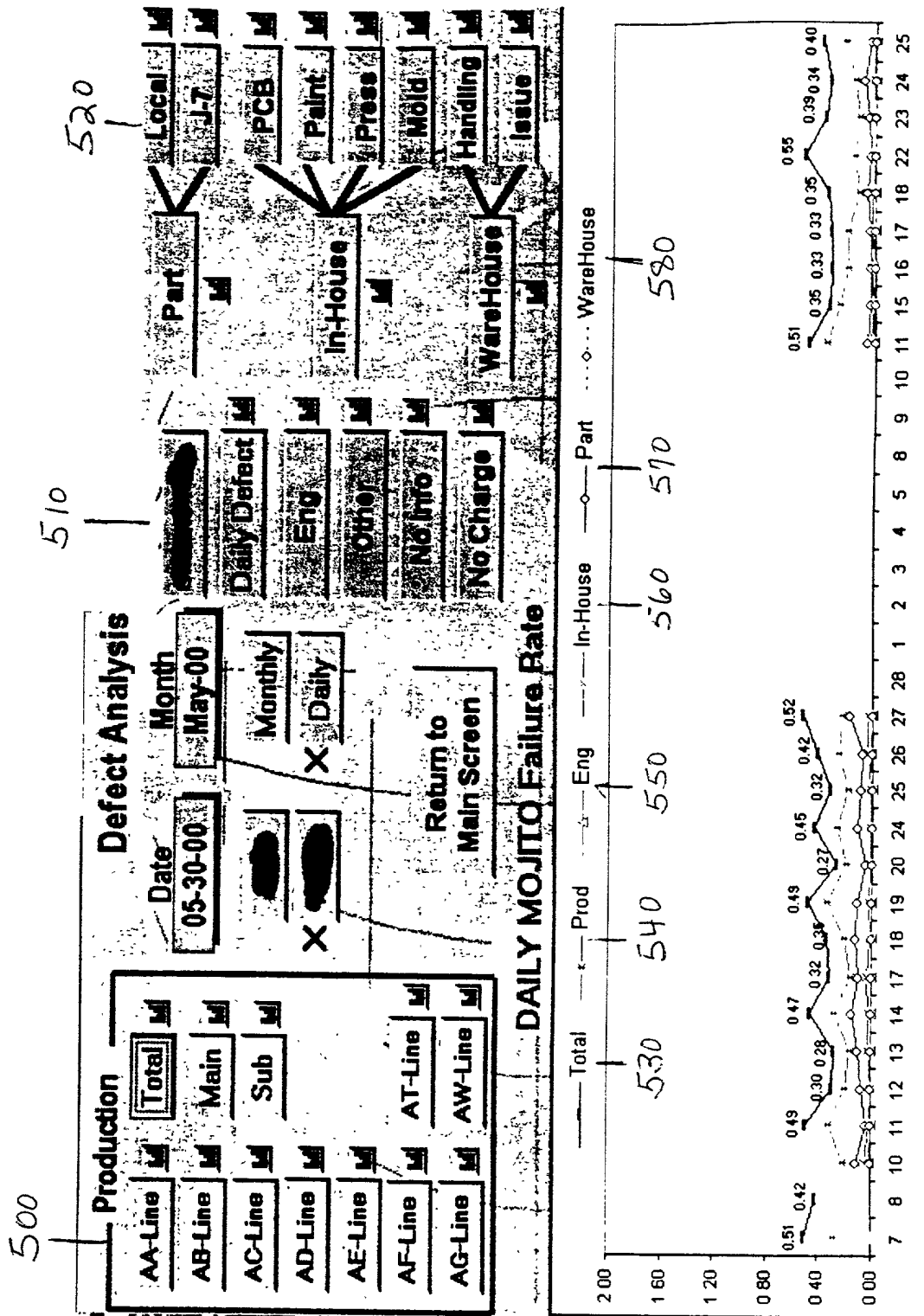
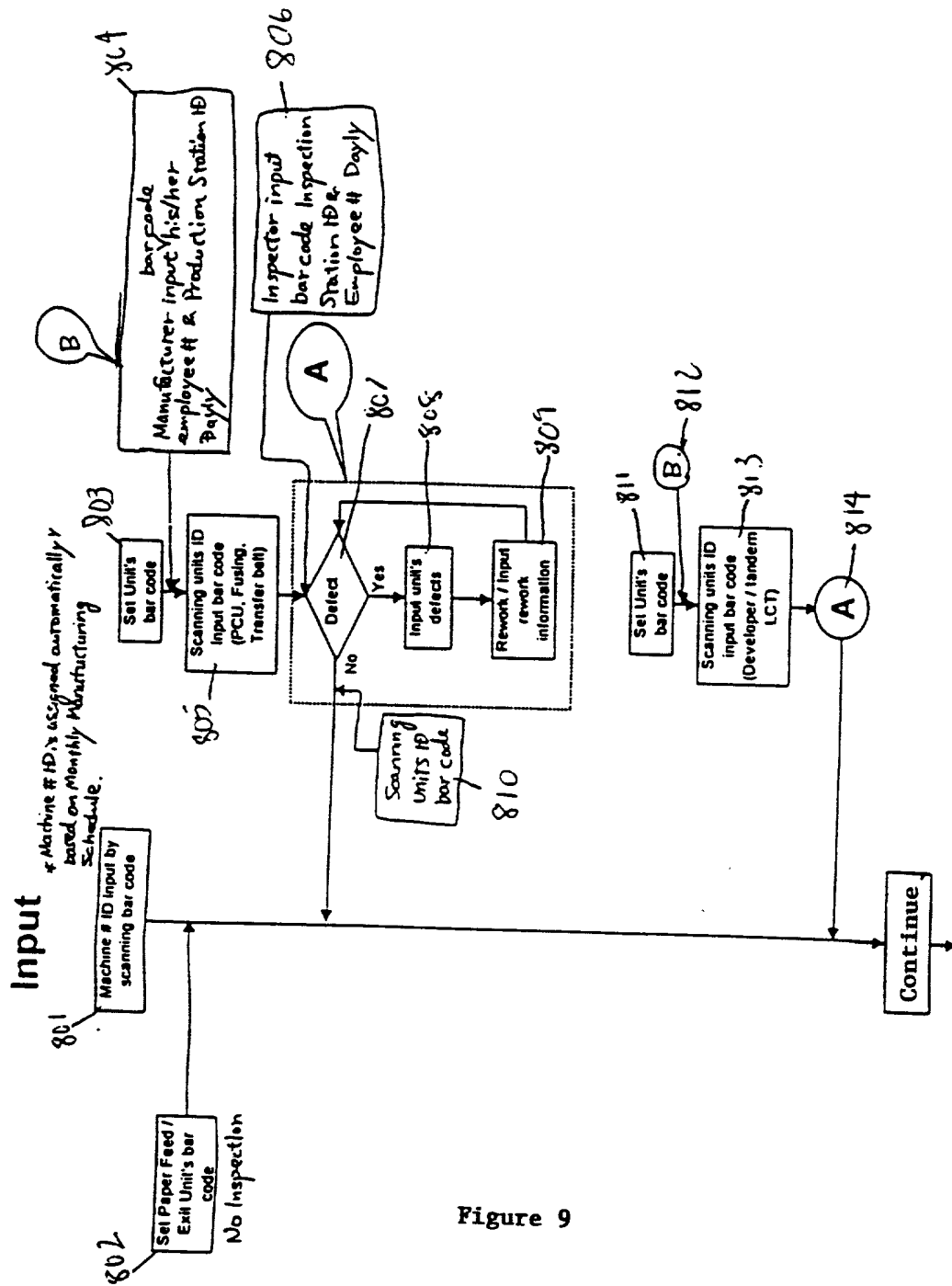


Figure 7

Date	600		610		620		630		640		650		660		670		680		690		700		710		
	Input		QC Output		Packing Output		Work in Process		Total		Total		Total		Total		Total		Total		Total		Total		
5/25/00	95	95	93	93	101	101	82	0	82	101	82	0	82	101	82	0	82	101	82	0	82	101	82	0	82
5/24/00	95	95	100	100	102	102	88	0	88	102	88	0	88	102	88	0	88	102	88	0	88	102	88	0	88
5/23/00	96	96	105	105	115	115	95	0	95	115	95	0	95	115	95	0	95	115	95	0	95	115	95	0	95
5/22/00	82	82	78	78	57	57	114	0	114	57	114	0	114	57	114	0	114	57	114	0	114	57	114	0	114
5/18/00	94	94	85	85	86	86	89	0	89	86	89	0	89	86	89	0	89	86	89	0	89	86	89	0	89
5/17/00	91	91	87	87	115	115	81	0	81	115	81	0	81	115	81	0	81	115	81	0	81	115	81	0	81
5/16/00	94	94	90	90	60	60	105	0	105	60	105	0	105	60	105	0	105	60	105	0	105	60	105	0	105
5/15/00	86	86	90	90	94	94	71	0	71	94	71	0	71	94	71	0	71	94	71	0	71	94	71	0	71
5/11/00	93	93	85	85	82	82	79	0	79	82	79	0	79	82	79	0	79	82	79	0	79	82	79	0	79
5/10/00	66	7	73	7	1	1	68	5	73	1	74	68	5	73	1	74	68	5	73	1	74	68	5	73	
5/9/00		91	91				85	84	75		84	85	84	75		84	85	84	75		84	85	84	75	
5/8/00		73	73				70	81	68		81	70	81	68		81	70	81	68		81	70	81	68	
5/5/00		62	62		1	1	64	63	76		63	64	63	76		63	64	63	76		63	64	63	76	

Figure 8



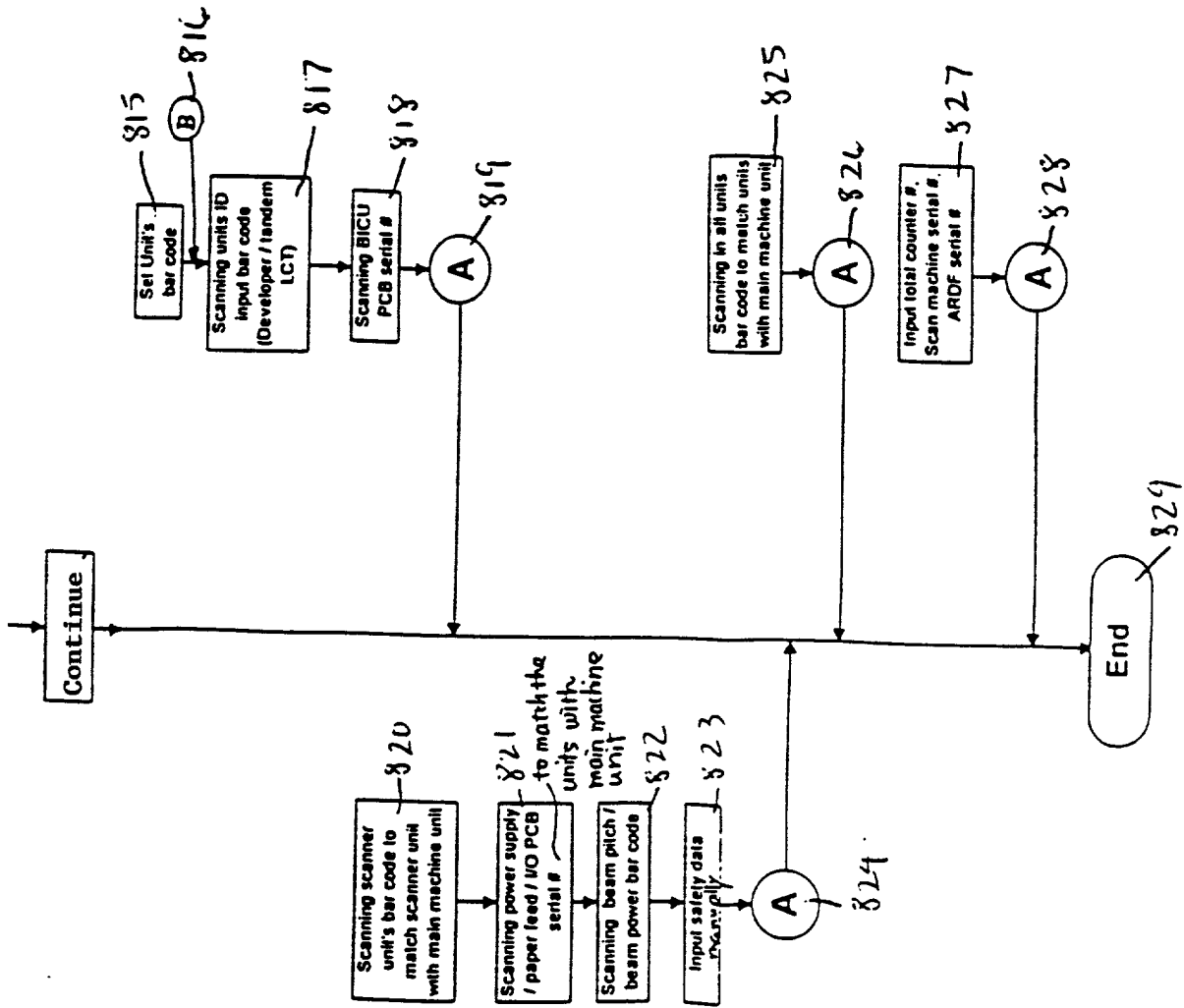


Figure 9A